# Harlequin<sup>®</sup> HydroClear SEWAGE TREATMENT PLANT

# **HydroClear HC9 Wastewater Treatment Plant**

HydroClear represents significant progress for the domestic wastewater treatment industry.

Contemporary design engineering and analysis software and state-of-the-art manufacturing facilities combine to create this unique product which dominates the sewage treatment plant market with class-leading BOD pollutant removal level of 97.5%.



# **Standard Features:**

- Tank body moulded in one piece from durable medium density polyethylene material
- 110mm inlet and outlet connections
- Integrated lifting eyes for ease of handling and installation
- Fully secured 600x450mm pedestrian duty, flush fitting manhole cover comply with statutory regulations
- Above ground air blower housing delivers more reliable and efficient operation, and allows easy access for maintenance
- Easy access to the bubble diffuser within the tank
- Virtually silent operation
- Cost effective installation
- HydroClear owners can determine their own de-sludge intervals giving potential cost savings
- Mechanically reliable with no moving parts or electrics within the tank
- Certified to EN12566-3

Doc Ref: TL267 Issue Date: September 2021
Issue: 01 Revision 01 Auth: JC



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# **Optional Equipment:**

- Air blower function alarm
- Pumped outlet
- 300mm manhole riser(s). Max 3 risers (800mm) on a gravity tank or 2 risers (550mm) on a pumped

### **Technical Data:**

		Efficiency	Effluent
	COD	94.4 %	46.9 mg/l
	BOD₅	97.5 %	8.7 mg/l
Treatment Efficiency	NH <sub>4</sub> -N	95.0 %	2.3 mg/l
	N <sub>TOT</sub>	57.8 %	28.0 mg/l
	Phosphorus	43.4 %	4.3 mg/l
	SS	97.0 %	12.2 mg/l
Nominal hydraulic daily load	1,350Litres / day		
Nominal organic daily load	465g BOD₅ / day		
Inhabitants served	7 - 9		
Desludging interval	12 months *		
Electrical consumption	1.1 kWh / day		
Power requirements	230V 76W 1.0A (start-up current)		
Volumes (at operational	Primary settlement – 2295 Litres		
height)	Aeration chamber – 1245 Litres		
	Final settlement – 935 Litres		
Overall dimensions	L 2900 W 1620 H 2000 mm		
Standard inlet depth	500 mm		
Standard outlet depth	660 mm		
Depth from invert to base	1500 mm		
Pipe diameter	110 mm		
Net Weight	430 kg		

<sup>\*</sup> de-sludge interval up to 12 months depending on the number of inhabitants

## **Issued By:**

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<sup>&</sup>lt;sup>†</sup> Maximum invert level 2m. Use 1200mm concrete rings to achieve inverts below max. number of risers.